

APICAL INDUSTRIES, INC	ENGINEERING CHANGE NOTICE		0. 02477	SHEET		OF 1
	DWG NO. 601.0761	REV: A	PREPARED BY J. GARDINER	DATE: 07/08/09	EFI	ON DWG
	DWG TITLE: SAFETY PIN					
	APPROVED BY: ENGR <i>T. Brown</i>	MFG	QC <i>jsf</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: DELETED CROSS LINES FROM TOLERANCE BLOCK PER ECR 09-42, AND REVISED CAGE CODE					

## SHEET 1, ZONE D6 IS:

1	601.2173	SAFETY PIN		
FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC
QTY REQ'D	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE 07-14-04 (M-D-YY)	CHECKER E. ANDERSSON D.P.	 2108 TEMPLE HEIGHTS DR. OCEANOGRAPHY, CA 92554-3312 (714) 724-1300	
	DRAWING APPROVAL D. PAROTT 07-14-04	SAFETY PIN		
	CONTRACT No.			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PLACE DECIMALS ± .03 3 PLACE DECIMALS ± .010 ANGLES ± .5°	SIZE B	CAGE CODE 07M26	DWG No. 601 0761
		SCALE	SCALE	REV A
		SHEET 1 of 1		

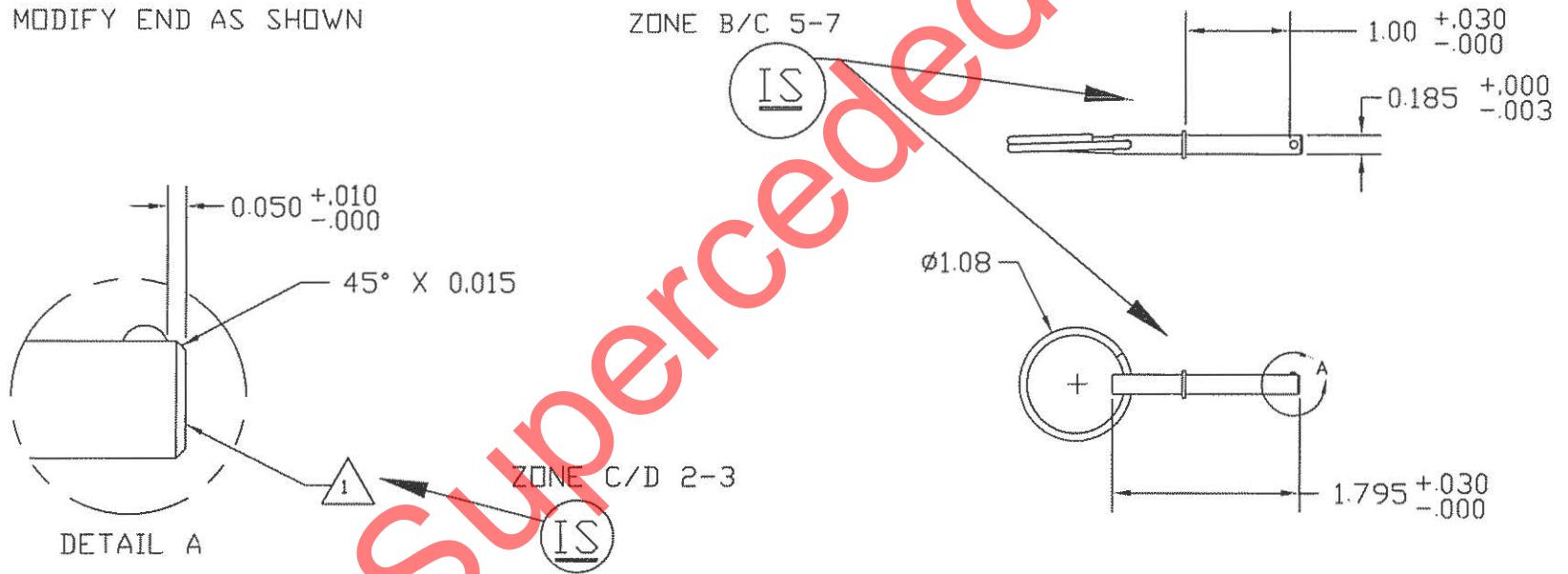
**PRINTED COPY OF THIS DOCUMENT IS FOR REFERENCE ONLY AND IS UNCONTROLLED**

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM <input type="checkbox"/> CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR <input type="checkbox"/> DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO						

<b>APICAL</b> INDUSTRIES, INC.	ENGINEERING CHANGE NOTIC		NO. 01114		SHEET 1 OF 1	
	DWG NO. 601.0761	REV: A	PREPARED BY B. SHAPIRO	DATE: 05/26/05	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: SAFETY PIN					
APPROVED BY: ENGR <i>[Signature]</i>		MFG: <i>[Signature]</i>	QC: <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED PARTS LIST AND NOTES (ECR # 05-103)				

NOTES:

1 MODIFY END AS SHOWN



SHEET 1 / IS

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1	R	601.2173	SAFETY PIN		
F/N	TC	PART NUMBER	QTY	DESCRIPTION	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR
				DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

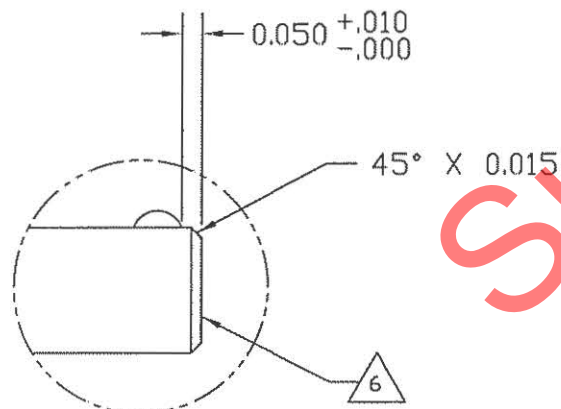
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTIC		NO.	00911	SHEET		OF 1
	DWG NO.	601.0761	REV:	A	PREPARED BY	M.HUGHES	DATE: 03/01/05
	DWG TITLE:				SAFETY PIN		
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG	<i>[Signature]</i>	QC	<i>[Signature]</i>	EFF: CURRENT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: IMPROVE FINISHED LOOK						
EF. <input type="checkbox"/> CT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.							

5. ORIGINAL PURCHASE: McMASTER-CARR P/N 98470A010

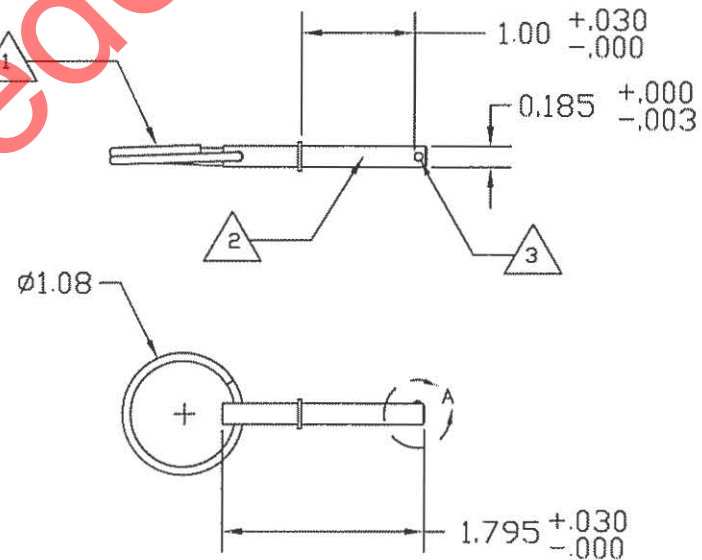
△ MODIFY END AS SHOWN

7. VENDOR: RNG PRECISION

ZONE B1 IS



DETAIL A



ZONE B6 IS

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ZONE D2 IS

DOCUMENTS EFFECTED:	<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> FMS <input type="checkbox"/> BOM	CHANGE CATEGORY	<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO
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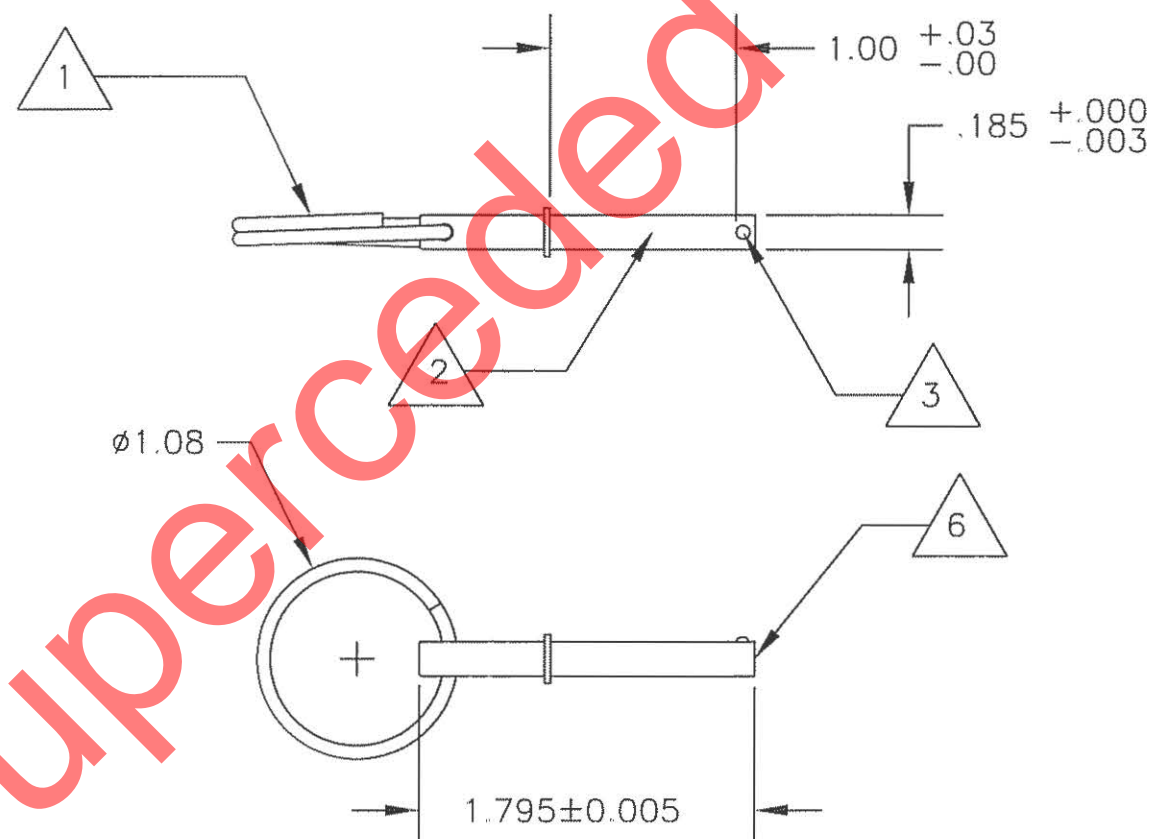


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 00584	08-12-04	S. JOSEPH

NOTES:


- 1 RING STAINLESS STEEL 316
- 2 PIN STAINLESS STEEL 18-8
- 3 BALL STAINLESS STEEL 316
4. FINISH: NONE
- 5 McMaster-CARR P/N 98470A010
- 6 MODIFY END AS SHOWN



UNINCORPORATED ECN(S)

00711, 01114, 02477

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1	601.0761	SAFETY PIN	△△△△	
FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC
QTY REQ'D	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 07-14-04	 3008 TEMPLE HEIGHTS DR. OAKLAND, CA 94604-2013 (780) 724-5300		
	DRAWN BY E. ANDERSSON	CHECKER D.P.		
	DRAWING APPROVAL D. PAROTT 07-14-04			
	CONTRACT No.			
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES 2 PLACE DECIMALS ± .03 3 PLACE DECIMALS ± .010 ANGLES ± .5°	SIZE B	CAGE CODE 7V054	DWG. No. 601.0761
		SCALE NONE		REV A
				SHEET 1 of 1